

**Short description of Material:**

This extruded polyamide has good hardness, stiffness and wear resistance but worse impact resistance. The properties of PA 66 are comparable to PA 6 G, however PA 66 absorbs more moisture and is less dimensionally stable.

**Application examples:**

- gears
- bearings
- slider parts
- guide strips

**Colours:** natural, black

**Mechanical values**

		dry / humid	
Density	ISO 1183	1,14	g / cm <sup>3</sup>
Yield stress	ISO 527	85 / 65	MPa
Elongation due to tearing	ISO 527	30 / 150	%
Modulus of elasticity resulting from tensile test	ISO 527	3.000 / 1.900	MPa
Modulus of elasticity resulting from bending test	ISO 178	2.900 / 1.200	MPa
Flexural strength	ISO 178	135 / 60	MPa
Impact strength <sup>1)</sup>	ISO 179	o.B.	kJ/m <sup>2</sup>
Notched-bar impact strength	ISO 179	>3 / > 15	kJ/m <sup>2</sup>
Ball indentation hardness H <sub>358/30</sub>	ISO 2039-1	170 / 100	MPa
Creep rate stress at 1% elongation <sup>2)</sup>	DIN 53 444	> 8	MPa
Sliding friction coefficient against steel (dry running) <sup>3)</sup>	—	0,35 / 0,42	—
Sliding wear against steel (dry running) <sup>3)</sup>	—	0,10	µm/km

**Thermal values**

Melting temperature	ISO 3146	+ 265	°C
Thermal conductivity	DIN 52 612	0,23	W/(K·m)
Specific thermal capacity	—	1,7	J/(g·K)
Coefficient of linear expansion <sup>4)</sup>	—	9 - 10	10 <sup>-5</sup> ·K <sup>-1</sup>
Operating temperature range (long-term) <sup>5)</sup>	—	- 30 / + 100	°C
Operating temperature range (short-term) <sup>5)</sup>	—	+ 150	°C
Fire behaviour	UL 94	HB	—

**Electrical values**

Dielectric constant <sup>6)</sup>	IEC 250	3,2 / 5,0	—
Dielectric loss factor <sup>6)</sup>	IEC 250	0,025 / 0,2	—
Specific volume resistance	IEC 93	10 <sup>15</sup> / 10 <sup>12</sup>	Ω·cm
Surface resistance	IEC 93	10 <sup>12</sup> / 10 <sup>10</sup>	Ω
Dielectric strength	IEC 243	50 / 20	KV/mm
Creep current resistance	IEC 112	KA 3b / CTI 600	—

**Miscellaneous data**

Moisture absorption in normal climate until saturated	DIN 53 715	2,5	%
Water absorption until saturated	ISO 62	9,0	%

<sup>1)</sup>: Measured with a pendulum impact testing machine 0,1 DIN 51 222

<sup>2)</sup>: Tension resulting in 1% total elongation after 1.000 h

<sup>3)</sup>: against steel, hardened and ground, P = 0,05 MPa, V = 0,6 m/s, t = 60 °C near running surface

<sup>4)</sup>: For a temperature range of + 23 °C to + 60 °C

<sup>5)</sup>: Experience values established with finished parts that are not under any stress in heated air, depending on the type and form of heat exposure, short-term = max. 1 h, long-term = months

<sup>6)</sup>: at 10<sup>6</sup> Hz

w.b. = without breakage  
 1 MPa = 1 N/mm<sup>2</sup>  
 1 g/cm<sup>3</sup> = 1.000 kg/m<sup>3</sup>  
 1 kV/mm = 1 MV/m

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